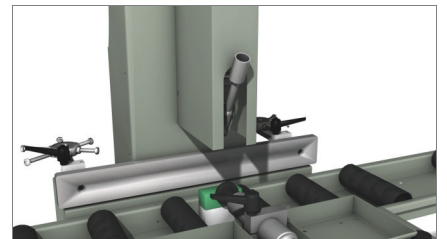


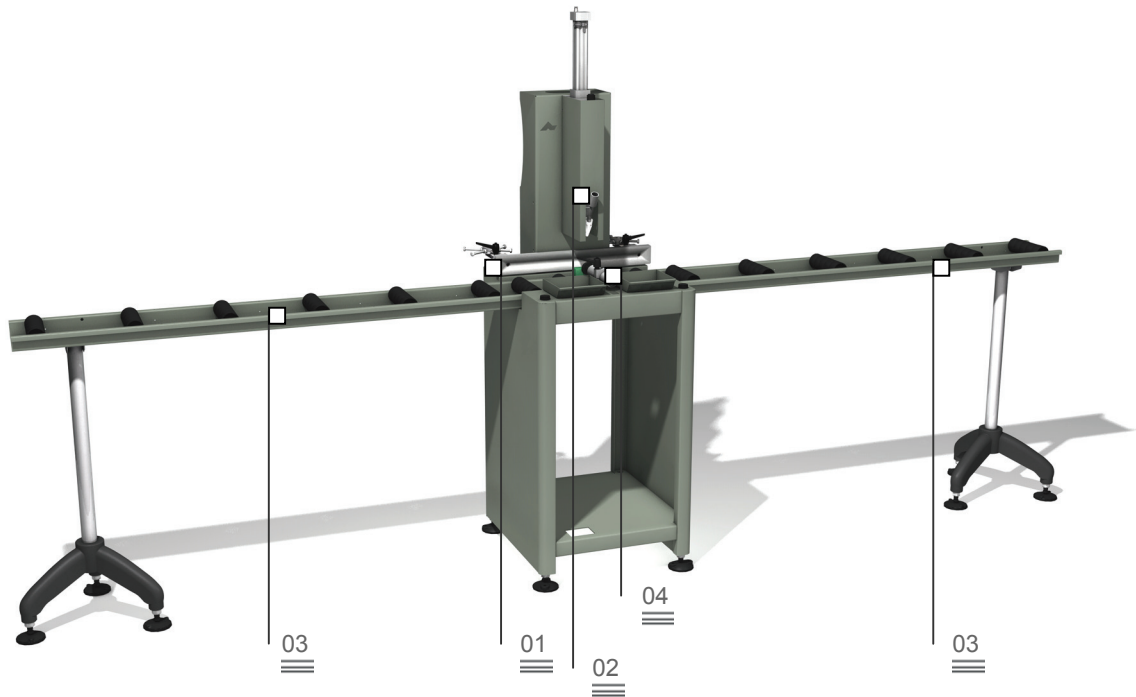
Profile positioning 01



Manual feeding of the screw 02

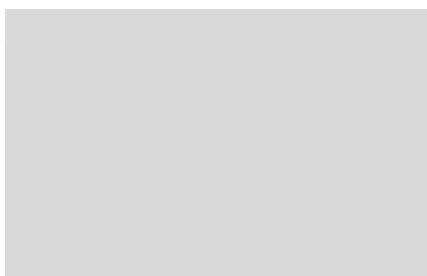
Fissa M

Semi-automatic screwing unit with manual feed

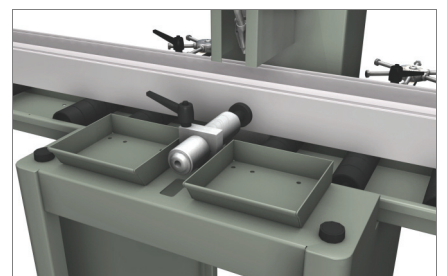


Semi-automatic screwing unit with manual feed of the screws for fastening the reinforcement on PVC profiles. Screwing is controlled by a two-hand control. The screwing unit is mounted on a metal structure provided with infeed and outfeed roller conveyors.

Loading/unloading roller conveyor 03



Pneumatic profile clamping 04



Fissa M

Semi-automatic screwing unit with manual feed

01 Profile positioning

Cross positioning of the profile is obtained by adjusting a stop rod and the position is read on a graduated scale. Using the star-shaped stops it is possible to set 6 different positions thus saving time; it is not necessary to measure the profile again but it is possible to recover the previous measurement in each individual case.

02 Manual feeding of the screw

A special spout has been designed for easier manual feeding of the screw. The screwing process is automatic.

03 Loading/unloading roller conveyor

An infeed roller conveyor and outfeed roller conveyor serving for loading and unloading the profile, provide easy handling of the workpiece, thus requiring just minimum effort from the operator.

04 Pneumatic profile clamping

The profile is held against the stop via a pneumatic hold-down. The operation is activated by pressing two push buttons which actuate the workpiece clamping and its screwing.

WORKPIECE CLAMPING

Clamping of the profile and screwing of the reinforcement with two-hand control

•

SIZES

Machine dimensions LxDxH (mm)

3.380 x 550 x 1.700

Min./max. profile size (mm)

L = 35 ÷ 90 H = 60 ÷ 140

Weight of machine (kg)

85

CHARACTERISTICS

Manual screw feeding

•

Screwing of the reinforcement with two-hand control

•

Loading/unloading roller conveyor

•

Setting of depth and torque of screwing

•