



## ***Itaca Solution***

Corner crimping  
machines for aluminium  
doors/windows



The machine has two special operating heads equipped with masses in which the 2 knives are adjustable on all crimping positions. The knives move and are adjustable on the Y axis (along the profile), on the Z axis (top-bottom) and on the X axis (along the crimping direction). These conditions prevent the replacement of tools on the machine regardless of the different types of profiles. In this way, the times and costs of placing are reduced.


**ITACA SOLUTION / CORNER CRIMPING MACHINES FOR ALUMINIUM DOORS/WINDOWS**
**CHARACTERISTICS**

|                                 |                  |
|---------------------------------|------------------|
| Nominal pressure (bar)          | 7                |
| Max pressure (bar)              | 10               |
| Standard power supply           | 230V / 1~ / 50Hz |
| Max crimping force (kgp)        | 3.500            |
| Knives stroke (mm)              | 10,5             |
| Bracing clamp stroke (mm)       | 120              |
| Max crimping height (mm)        | 120              |
| Horizontal operating range (mm) | 40               |

**DIMENSION AND WEIGHT**

|                               |                       |
|-------------------------------|-----------------------|
| Overall dimensions LxHxP (mm) | 1.450 x 1.150 x 1.050 |
| Weight (kg)                   | 480                   |

**ACCESSORIES**

|                                  |   |
|----------------------------------|---|
| Aluminium bracing clamp of 30 mm | 1 |
| Standard bracing clamp 20 mm     | ○ |
| Special bracing clamp            | ○ |
| Pair of standard knives, 3 mm    | ● |
| Pair of standard knives, 5 mm    | ○ |
| Pair of standard knives, 8 mm    | ● |
| Pack knives set                  | ○ |
| Special knives set               | ○ |
| Knives for Monticelli brackets   | ○ |
| Support profiles                 | 2 |
| Support benches                  | ○ |

Included ● Available ○