

13/05/2024





The single head rising blade cutting-off machine, with left loading side, for cutting at angular settings from 15° to the left to 15° to the right and intermediate angles. Available with pneumatic blade feed.

TECHNICAL SHEET

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Cutting zone

The rugged horizontal work bench associated with the vertical striker allows optimum positioning of the workpiece to be cut, thus ensuring considerable accuracy of the cut surface.



Control

The control console allows userfriendly and intuitive machine operation. The practical lever with scale serves for rapid angular positioning of the blade. Instead, a further adjusting system allows adjustment of the vice pressure and blade outfeed rate.



Swarf drawer

A practical swarf drawer allows efficient collection of the processing debris thus ensuring clean conditions of the machine and work area.



Vices

Thanks to the technical solutions adopted, the horizontal and vertical vices ensure the utmost rigidity in workpiece clamping as well as rapid repositioning of the vices. Such characteristic allows the use of this machine in window/door manufacture.





SCA MINI P 400 / SINGLE HEAD CUTTING-OFF MACHINES

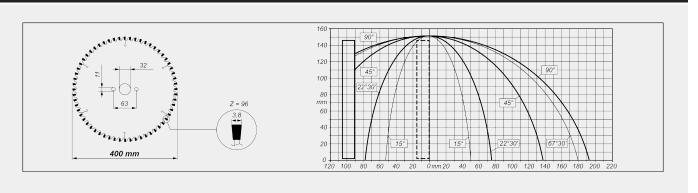
BLADE

Made of Widia (mm) Ø = 400

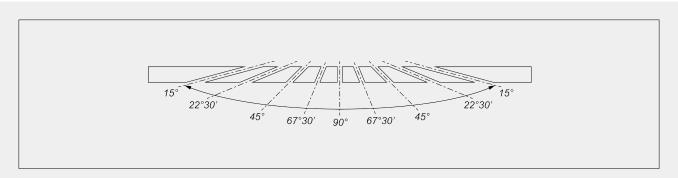
BLADE FEED

Pneumatic

CUTTING DIAGRAM



CUTTING UNIT TILTING



Mechanical adjustment of intermediate angles

CUTTING AREA PROTECTION

Full guard manually operated

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LUBRICATION SYSTEM

Spray-mist lubrication with oil emulsion

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WORKPIECE LOCKING Pair of pneumatic vertical vices Optional additional horizontal vices 2

MOTOR	
Three-phase (without brake)	•
Power (kW)	1,5
Rpm	2.800

Included • Available O